| | | Shaft Diameter | Length | Thread | Head | |
|---------|---|----------------|--------|--------|------|----------|
| | Description | x thread pitch | | Length | Size | Hardness |
| | | (mm) | (mm) | (mm) | | |
| A/C Bel | t Tensioner | | | | | |
| (1x) | hex cap nut to hold pulley/bearing onto bracket | 10 x 1.25 | | | | |
| (1x) | bolt + lock + 22mm washer | 8 x 1.25 | 20 | 13 | 12 | 4 |
| (1x) | bolt + lock + 22mm washer | 8 x 1.25 | 25 | 18 | 12 | 4 |
| | (longer bolt = slip bolt) | | | | | |
| | (both bolts are notched at end with slight taper) | | | | | |
| A/C Con | mpressor attachment to Mounting Bracket | | | | | |
| (4x) | long bolts + lock + 18mm washer | 8 x 1.25 | 100 | 20 | 12 | 7 |
| A/C Con | pressor Mounting Bracket | | | | | |
| (2x) | long bolts + lock + 22mm washer (upper bolts) | 10 x 1.25 | 60 | 22 | 14 | 7 |
| (2x) | short bolts + lock + 22mm washer (lower bolts) | 10 x 1.25 | 25 | 17 | 14 | 7 |
| Alterna | tor Mount Bracket to Water Pump | | | | | |
| (1x) | hex cap bolt | 8 x 1.25 | 65 | 21 | 12 | 7 |
| | Shaft Sprocket - Front Upper to balance shaft | | | | | |
| (1x) | hex cap nut + 24mm washer (2mm thick) | 8 x 1.25 | 16 | 14 | 12 | 10 |
| Balance | Shaft - Rear Lower to Oil Pump Driven Gear | | | | | |
| (1x) | hex cap bolt | 8 x 1.25 | 16 | 14 | 12 | 10 |
| Battery | 5 70 1 | | | | | |
| | short bolts | 8 x 1.25 | 20 | 13 | | 4 |
| (1x) | longest bolt - closest to firewall and engine | 8 x 1.25 | 25 | 18 | 12 | 7 |
| | luid Reservoir | | | | | |
| 1) t | the longer bolt passenger side | 8 x 1.25 | 25 | 18 | 12 | 7 |
| | (lock washer on first then 18mm reg. washer) | | | | | |
| 2) t | he shorter bolt with lock washer | 8 x 1.25 | 16 | 11 | 12 | 4 |

| | | | | | Shaft Diameter | Length | Thread | Head | |
|---|----------|--------|---------|---------------------------------------|----------------|--------|--------|------|----------|
| | | | D | escription | x thread pitch | | Length | Size | Hardness |
| | | | | | (mm) | (mm) | (mm) | | |
| Camshaf | t Bearin | g Caps | to Hea | d | | | | | |
| 6 be | aring ca | ря ж 2 | camsha | fts = 12 caps x 2 bolts = 24 bolts | | | | | |
| (24x |) hex ca | p bolt | 9 | | 8 x 1.25 | 38 | 20 | 12 | 7 |
| Cam Ang | le Senso | r Plat | e to Ca | mshaft Sprocket | | | | | |
| (4x) | Phillip | s head | screws | + lock washer | 5 x 0.8 | 10 | 7 | + | + |
| Camshaf | t Sprock | ets (C | am Gear | s) to Camshafts | | | | | |
| (2x) | hex cap | bolts | 65 ft. | lbs | 12 x 1.25 | 30 | 24 | 17 | 7 |
| Clutch I | Accumula | tor | | | | | | | |
| (3x) | bolts + | lock | + 18mm | washer | 8 x 1.25 | 20 | 13 | 12 | 4 |
| Clutch : | Slave Cy | linder | | | | | | | |
| (2x) | bolts + | lock | + 14mm | washer | 8 x 1.25 | 55 | 19 | 12 | 4 |
| Coolant | Overflo | w Tank | to Fra | me | | | | | |
| 1) b | olt with | 16mm | washer | under air cleaner (not original bolt) | 8 x 1.25 | 20 | 20 | 13 | SS |
| 2) b | olt with | lock | washer | and 18mm reg. washer | 8 x 1.25 | 16 | 9 | 12 | 4 |
| Coolant | Tube (b | ig met | al one | next to front of block) | | | | | |
| (con | nects wa | ter pu | mp to t | hermostat housing, water pipe) | | | | | |
| (1x) | hex cap | bolt | - this | bolt attaches tube to the block | 8 x 1.25 | 12 | 10 | 12 | 4 |
| Downpip | e (2.5" | Buschu | r) to C | Catalytic Converter Gasket | | | | | |
| 1-2) | 2 bolts | (red | coated | ones) + lock washers + nuts | 10 x 1.5 | 30 | 30 | 17 | 8.8 |
| facilities who public production from the | | | | VO III 02 Housing Gasket | | | | | |
| 1-2) | | | | (the length is for the studs) | 12 x 1.25 | 28 | 24 | - | 2 |
| | (that a | ttach | to the | studs on the turbo O2 housing) | | | | | |
| | te - Fly | | | | | | | | |
| | hex cap | | | | 6 x 1.0 | 14 | | | 7 |
| (2x) | hex cap | bolts | | | 6 x 1.0 | 12 | 12 | 10 | - 7 |

| | | | Shaft Diameter | Length | Thread | Head | |
|---------|-----------------|--|-----------------|--------|--------|------|----------|
| | | Description | x thread pitch | | Length | Size | Hardness |
| | | | (mm) | (mm) | (mm) | | |
| Emissio | ns Bracket on 1 | ack of Intake Manifold | | | | | |
| (vac | uum connectors | to throttle body) | 6 x 1.0 | 10 | 10 | 10 | .7 |
| (2x) | hex cap bolts | | | | | | |
| | | | | | | | |
| Emissio | ns Bracket on | 'irewall | | | | | |
| (2x) | bolts | | 6 x 1.0 | 30 | 22 | 10 | 4 |
| | (lock washer | n first then 18mm reg. washer |) | | | | |
| Exhaust | Manifold Heat | Shield - Lower | | | | | |
| (5x) | hex cap bolts | | 8 x 1.25 | 12 | 12 | 12 | ? |
| Exhaust | Manifold Heat | Shield - Upper | | | | | |
| (3x) | hex cap bolts | | 8 x 1.25 | 12 | 12 | 12 | ? |
| | Manifold to H | | | | | | |
| (7x) | | engths are for the studs 20 f | t. lbs 8 x 1.25 | 28 | 20 | 12 | ? |
| | | r stud sticks out from block | | | | | |
| | (5x) 18mm was | and the comment of th | | | | | |
| | | er 1/16" thick ??? | | | | | |
| | (1x) 22mm was | er 1/8" thick ??? | | | | | |
| (2x) | nuts (large) | rith 20mm washers 21 ft. 1bs | 10 x 1.25 | 28 | 22 | 14 | ? |
| Flywhee | 1 | | | | | | |
| (7x) | bolts | | 12 x 1.25 | 21 | 13 | 17 | 11 |
| Flywhee | l Lower Cover | late | | | | | |
| 1-3) | 3 bolts, all | he same with lock washers | 6 x 1.0 | 12 | 8 | 10 | 7 |
| 4) b | igger, longer | olt with lock washer | 8 x 1.25 | 18 | 13 | 12 | 7 |
| Flywhee | 1 Upper Cover | late | | | | | |
| (2x) | hex cap bolts | | 6 x 1.0 | 10 | 9 | 10 | 7 |

| | | | | | Shaft Diameter | Length | Thread | Head | |
|--------|-----------|--------|----------|--------------------------------------|----------------|--------|--------|------|----------|
| | | | De | escription | x thread pitch | | Length | Size | Hardness |
| | | | | | (mm) | (mm) | (mm) | | |
| Front | Case to | Block | (or belt | side end plate) | 8 x 1.25 | ? | ? | ? | ? |
| 17 | ft. lbs. | | | | | | | | |
| | | | | | | | | | |
| Fuel 1 | Pressure | Regula | tor | | | | | | |
| (2: | k) bolts | + lock | washers | | 6 x 1.0 | 12 | 8 | 10 | 7 |
| | | | | | | | | | |
| Fuel I | Rail feed | line | attachme | nt | | | | | |
| (2: | k) bolts | + lock | washers | and Phillips head on hex top | 6 x 1.0 | 16 | 12 | 10 | + |
| | | | | | | | | | |
| Fuel I | Rail to H | ead | | | | | | | |
| (3: | k) round | black | plastic | spacers 10mm thick 22mm diameter | | | | | |
| (3: | k) hex ca | p bolt | s + lock | washers | 8 x 1.25 | 65 | 20 | 12 | 4 |
| | 8.7 ft | . lbs. | (104.4 | in. lbs.) | | | | | |
| | | | | | | | | | |
| Fuse I | Box L - B | racket | | | | | | | |
| Qt | y: 4 - Lo | ck was | her on f | irst then 13mm reg. washer | 6 x 1.0 | 16 | 12 | 10 | 4 |
| | (bolt | has a | notch on | end) | | | | | |
| | | | | | | | | | |
| Head I | Bolts | | | | | | | | |
| (10 | 0ж) 12-ро | int bo | lts = 22 | mm washers (2mm thick) | 11 x 1.25 | 98 | 29 | 12 | none |
| | | | | | | | | | |
| Hood | (attachme | nt to | hinge) | | | | | | |
| (4: | k) bolts | + lock | + 18mm | washer | 8 x 1.25 | 18 | 11 | 12 | 4 |
| | (all b | olts a | nd washe | rs painted to match exterior of car) | | | | | |
| | | | | | | | | | |
| Intake | Manifol | d to H | ead | | | | | | |
| (7: | k) bolts | + lock | 14 ft. | lbs. | 8 x 1.25 | 28 | 19 | 12 | - 7 |
| (2: | k) nuts + | lock | to go on | studs 26 ft. lbs | 10 x 1.25 | 29 | 22 | 14 | ? |
| | (2nd s | tud is | 30mm no | t 29mm) | | | | | |
| (1: | k) bolt + | lock | 26 ft. 1 | bs | 10 x 1.25 | 30 | 22 | 14 | - 7 |
| (T) | nicker bo | lt and | 1 large | r nut goes on motor lift bracket) | | | | | |
| | | | | | | | | | |
| Intake | Manifol | d Supp | ort Brac | ket | | | | | |
| (3: | k) hex ca | n holt | a 22 ft | lbs. | 10 x 1.25 | 16 | 14 | 14 | 4 |

| | Shaft Diameter | Length | Thread | Head | |
|--|----------------|--------|---------|------|----------|
| Description | x thread pitch | | Length | Size | Hardness |
| | (mm) | (mm) | (mm) | | |
| Motor Mount - Front - Bracket on Tranny | 100 100 | - W2 2 | 10: 00: | | |
| 1-2) bolts with lock washers | 12 x 1.25 | 30 | 23 | 17 | 7 |
| Motor Mount - Passenger | | | | | |
| 1) long bolt through bushing (with cap nut on other end) | 12 x 1 25 | 95 | 24 | 17 | 7 |
| 2-5) 4 cap nuts to hold motor mount to bracket on tranny | 12 x 1.25 | | | | |
| Motor Mount - Passenger - Bracket on Tranny | | | | | |
| 1-2) bolts with lock washers | 12 x 1.25 | 30 | 23 | 17 | 7 |
| Motor Mount - Rear | | | | | |
| 1) long bolt through bushing (with lock washer & nut) | 10 x 1.25 | 90 | 29 | 14 | 7 |
| (pointed at end for 6mm with no threads at end) | | | 15.5 | | |
| 2-4) 3 bolts attaching mount to frame | 10 x 1.25 | 25 | 22 | 14 | 7 |
| (tapered ends starting at 5mm, lock washer) | | | | | |
| Motor Mount - Rear - Bracket on Tranny | | | | | |
| 1-3) 3 bolts with lock washers | 12 x 1.25 | 30 | 23 | 17 | 7 |
| Oil Dipstick to Block Unknown | | | | | |
| 10 ft. lbs. | | | | | |
| Oil Pan to Block | | | | | |
| (16x) hex cap bolts (no threads at end until 3mm) | 6 x 1.0 | 13 | 13 | 10 | 7 |
| (3x) hex cap bolts (go on belt end of block) | 6 x 1.0 | 7 | 6 | 10 | 7 |
| Oil Pickup | | | | | |
| gasket | | | | | |
| (2x) bolts + lock washers 14 ft. lbs. | 8 x 1.25 | 20 | 16 | 12 | 7 |
| Oil Pump Sprocket to Oil Pump Drive Gear | | | | | |
| (usually called the lower/rear balance shaft sprocket) | | | | | |
| (1x) hex cap nut | 10 x 1.25 | 14? | RECHEC | K 14 | |

| | | Shaft Diameter | Length | Thread | Head | |
|---------|--|----------------|--------|--------|------|----------|
| | Description | x thread pitch | | Length | Size | Hardness |
| | | (mm) | (mm) | (mm) | | |
| lasti | c fender well, passenger side, transmission cover | 10 0 | - 1/0 | 100 00 | | |
| 1-2 | 2) 2 bolts, both the same, slight taper with notch | 8 x 1.25 | 20 | 12 | 12 | 4 |
| | (lock washer on first, then 22mm washer) | | | | | |
| lasti | c Fender Well, Passenger Side, Intercooler Cover | | | | | |
| (ur | ncertain as to the original bolt length and hardness) | | | | | |
| (re | eplace these with SS bolts with similar length) | | | | | |
| 1-2 | 2) 2 bolts with 25mm (or 1") washer | 6 x 1.00 | 16 | 15 | 10 | SS |
| 3-7 | 7) black plastic Phillips head snaps | | | | | |
| lasti | ic Fender Well, Driver Side, Belt-Side Engine Cover | | | | | |
| (re | eplace these with SS bolts with similar length) | | | | | |
| 1-3 | 3) 3 bolts, all the same, slight taper with notch | 8 x 1.25 | 20 | 12 | 12 | 4 |
| | (lock washer on first, then 22mm washer) | | | | | |
| lasti | c Fender Well, Driver Side, the Big Piece | | | | | |
| 1-4 | 1) coarse screws, hex cap with Phillips | 6 x 1.75 | 20 | 19 | 10 | ??? |
| | (pointed - last 5mm, threads down to point) | | | | | |
| | (these are the longer screws that go at the fender edge | | | | | |
| | starting at rear of well & go forward to stop at 9 o'clock | c) | | | | |
| | (13mm washer) | | | | | |
| - 10000 | 3) cap bolts with integrated washer 17mm | 6 x 1.00 | 10 | 10 | 10 | 4 |
| (9- | -13) black plastic "snaps" with Phillips head plastic screws | 6 x 1.00 | 16 | 16 | | |
| | (rounded at end for 2mm) | | | | | |
| ower | Steering Pump to Mounting Bracket | | | | | |
| 1) | passenger side long adj. bolt in back (lock + 18mm washer) | 8 x 1.25 | 45 | 20 | 12 | 7 |
| | passenger side - lower front short bolt | 8 x 1.25 | 22 | 14 | | |
| 3) | driver side - top short adj. bolt | 8 x 1.25 | 22 | 14 | 12 | _ |
| 4) | driver side - bottom short bolt | 8 x 1.25 | 22 | 14 | 12 | - |
| | (bolts 2-4 have lock washers + 16mm reg. washers and | | | | | |
| | Phillips on hex head) | | | | | |

| | Shaft Diameter | Length | Thread | Head | |
|---|----------------|--------|--------|------|----------|
| Description | x thread pitch | | Length | Size | Hardness |
| | (mm) | (mm) | (mm) | | |
| Radiator | | | | | |
| 2 metal brackets with large grommets to hold radiator | | | | | |
| - each bracket has 2 bolts | | | | | |
| - 4 bolts with lock washer on first then 18mm reg. washer | 8 x 1.25 | 20 | 13 | 12 | 4 |
| | | | | | |
| Rod to Crank (x4) | | | | | |
| 1 - 2) studs + hex cap nuts | 8 x 1.00 | 26 | | | |
| - stud sticks out 35mm | | | | | |
| - threads start 4mm away from end | | | | | |
| | | | | | |
| Shift Cable Bracket | | | | | |
| 1-2) 2 bolts | 8 x 1.25 | 25 | 20 | 12 | 7 |
| (lock washer on first, then 22mm stepped washer, | | | | | |
| stepped part is 14mm dia. 2mm tall - appears to have a | | | | | |
| rubber edge on it) | | | | | |
| (washer on other side of cable before bracket 22mm) | | | | | |
| Shift Cable Cotter Pins | - | | | | |
| Qty: 2 - 34mm long about 1mm thick | | | | | |
| | | | | | |
| Speed Sensor | | | | | |
| 1) on Transmission on top next to rear motor mount | 6 x 1.0 | 25 | 18 | 10 | 4 |
| (lock washer on first then 22mm reg. washer) | | | | | |
| Starter | - | | | | |
| 1) Lower Bolt | 10 x 1.25 | 65 | 22 | 14 | 8 |
| 2) Upper, Shorter bolt with wire holder | 10 x 1.25 | 60 | 22 | 14 | 7 |
| Thermostat Housing to Block (*Head) | | | | | |
| (3x) hex cap bolts | 8 x 1.25 | 25 | 19 | 12 | 7 |
| (1x) hex cap bolts (bottom right one) | 8 x 1.25 | 50 | 20 | 12 | 7 |
| (you will need to remove the thermostat elbow to get | | | | | |
| the bottom right bolt out) | | | | | |

| | | | | | Shaft Diameter | | | | |
|--------|----------|-----------------------|---------|--------------------------------------|----------------|------|--------|------|----------|
| | | | 1 | escription | x thread pitch | | Length | Size | Hardness |
| | | | | | (mm) | (mm) | (mm) | | |
| hrottl | e Body | Elbow t | o Throt | tle Body | | | | | |
| gask | et | | | | | | | | |
| 1-2) | 2 long | bolts | with lo | ock washers - front upper & lower | 8 x 1.25 | 75 | 19 | 12 | 7 |
| 3-4) | 2 nuts | with 1 | ock was | shers - rear upper and lower | 8 x 1.25 | | | | |
| hrottl | e Cable | Bracke | t on ba | ack of Intake Manifold | | | | | |
| 1-2) | 2 bolt | s, with | notch | on end | 6 x 1.0 | 16 | 11 | 10 | 4 |
| 100 | k washe | r on fi | rst the | n 13mm reg. washer | | | | | |
| (gr | ound st | rap is | connect | ed unter bolt closest to | | | | | |
| th | e drive | r side | then at | tached to firewall) | | | | | |
| | | | | | | | | | |
| iming | Belt Co | ver - L | ower | | | | | | |
| | hex ca | And the second second | | | 6 x 1.0 | 18 | 17 | 10 | 7 |
| (1x) | hex ca | p bolt | - longe | est one (#8 on diagram) | 6 x 1.0 | 28 | 18 | 10 | 7 |
| (2x) | bolt + | lock + | 18mm 1 | washer (#7 & #10 on diagram) | 6 x 1.0 | 25 | 17 | 10 | 7 |
| iming | Belt Co | ver - M | iddle | | | | | | |
| (3x) | hex ca | p bolts | | | 6 x 1.0 | 18 | 17 | 10 | 7 |
| (1x) | hex ca | p bolt | - brack | tet on rear to hold electrical plugs | 6 x 1.0 | 28 | 17 | 10 | 7 |
| iming | Belt Co | ver - U | pper | | | | | | |
| (2x) | hex ca | p bolts | | | 6 x 1.0 | 16 | 16 | 10 | 7 |
| (1x) | hex ca | p bolt | - longe | est one (#2 on diagram) | 6 x 1.0 | 45 | 19 | 10 | 7 |
| ransmi | ssion t | o Block | Bolts | | | | | | |
| (Not | counti | ng the | Starte | Bolts) | | | | | |
| Head | is on | Passeng | er Side | | | | | | |
| 1) 0 | Closest | to Fire | wall (| with wire holder) | 10 x 1.25 | 40 | 22 | 14 | 7 |
| 2) 9 | Slightly | pointe | d (thre | eads go down to the point) | 10 x 1.25 | 43 | 27 | 14 | 7 |
| 3) 9 | ame as | bolt #1 | | | 10 x 1.25 | 40 | 22 | 14 | 7 |
| 4) I | he long | bolt (| down lo | ow in front) | 10 x 1.25 | 60 | 22 | 14 | 7 |
| Head | i is on | Driver' | s side | | | | | | |
| 1) 0 | n botto | m of en | gine ne | ext to driver-side differential | 8 x 1.25 | 60 | 20 | 12 | 10 |
| (1 | ock was | her on | first t | hen 18mm reg. washer) | | | | | |

| | Shaft Diameter | Length | Thread | Head | |
|--|--|----------|----------|------|----------|
| Description | Company Comp | Hardness | | | |
| | (mm) | (mm) | (mm) | | |
| Turbo Oil Drain Line to Oil Pan | 10 10 | | 100 OX | | |
| (2x) bolts + lock + 18mm washer | 6 x 1.0 | 25 | 18 | 10 | 7 |
| | | | | | |
| Turbo Oil Supply Line to Head | | | | | |
| (1x) banjo bolt + (2x) 16mm copper washers | 10 x 1.25 | 20 | 12 | 17 | none |
| Turks to Publish Marifold (Bioles turks) | | | | | |
| | 10 + 1 25 | - 00 | 22 | 14 | 11 |
| | 10 X 1.25 | - 00 | - 22 | 14 | 11 |
| | | | | | |
| - breeze w | | | | | |
| | 10 x 1.25 | | | | |
| 20-22 ft. 1bs + 60 to 70 degrees more | | | | | |
| Valve Cover to Head | | | | | |
| Inner Bolts | | | | | |
| (6x) bolts + lock washers | 6 x 1.0 | 22 | 18 | 10 | 7 |
| - plus 2-wire holder attached to one bolt | | | | | |
| Outer bolts | | | | | |
| (8x) bolts + lock washers | 6 x 1.0 | 25 | 17 | 10 | 7 |
| | | | | | |
| Water Pump | | | | | |
| (1x) hex cap bolt | 8 x 1.25 | 25 | 21 | 12 | 4 |
| (1x) hex cap bolt | 8 x 1.25 | 14 | 12 | 12 | 4 |
| (2x) hex cap bolts | 8 x 1.25 | 22 | 20 | 12 | 4 |
| Water Pump Pulleys to Water Pump | | | | | |
| | | | | | |
| large pulley = 140mm dia. (5.5") | | | | | |
| small pulley = 95mm dia. (3.75") | | | | | |
| (4x) bolts + lock washers | 6 v 1 0 | 14 | 10 | 10 | 7 |
| (1A) DOIGS I TOCK WASHELS | 0 A 1.0 | | 10 | - 10 | |
| Wheel Nut | 22 x 1.5 | 32 | | | |
| Cotter Pin 48mm long | | | | | |
| 1 11 11 11050 | Shaft Diameter | Length | Thread | Head | |
| Description | | | | | Hardness |
| 7% | The state of the s | | | | |
| Wiring Harness to Intake Manifold (plastic holder) | 10 10 | 120007 | 1,202,17 | | |
| | | | | | |
| | 6 x 1 0 | 16 | 11 | 10 | 4 |
| (bolts are tapered 3mm at end plus notched) | 0 4 2 0 | 10 | | 10 | |
| | | | | | |
| Y-Plate | | | | | |
| 1 - 4) 4 bolts with lock washers, see image | 10 x 1.25 | 22 | 16 | 14 | 10 |
| 5) The long bolt, see image | 10 x 1.25 | 74 | 26 | 14 | 10 |
| (lock washer on first, then 22mm reg. washer | | | | | |
| | | | | | |